

Amend the claims in accordance with the following listing of claims:

**Listing of Claims:**

Claims 1-22 (canceled)

23. (new) A cutting method, comprising  
cutting an article web with a rotary cutter;  
wherein  
said rotary cutter has included an axis of rotation and an outer peripheral, rim surface;  
a cutter array has been located on said rim surface, said cutter array having at least one  
cutter die, and said cutter die having a die perimeter and a die height;  
a resilient, primary insert has been joined to said rotary cutter and has been located within  
said die perimeter and operatively adjacent to said die perimeter, said primary insert  
having an operatively high resistance to deformation,  
a supplemental insert has been located within a primary-insert perimeter;  
said primary-insert has been provided with a primary-insert height;  
said supplemental insert has been provided with a relatively lower resistance to deformation,  
as compared to said primary insert; and  
said supplemental-insert has been provided with a supplemental-insert height which is  
relatively higher than said primary-insert height.

24. (new) A cutting method, comprising  
cutting an article web with a rotary cutter to divide the article web to form individual web  
segments;  
wherein  
said rotary cutter has included an axis of rotation, and an outer peripheral, rim surface;  
a cutter array has been located on said rim surface, said cutter array having at least one  
cutter die, and said cutter die having a die perimeter and a die height;  
a resilient, primary insert has been joined to said rotary cutter and has been located within  
said die perimeter and operatively adjacent to said die perimeter, said primary insert  
having an operatively high resistance to deformation;  
said article web has included  
a substrate layer;  
a first component layer; and

a plurality of individual absorbent members which have been positioned at spaced-apart locations along a longitudinal direction of the article web, and have been sandwiched between said first component layer and said substrate layer; and said resilient, primary insert has been configured to provide a pressure that is sufficient to provide an operative perimeter bond along at least a portion of a perimeter region of at least a one of said absorbent members during said cutting of the article web with the rotary cutter.

25. (new) A method as recited in claim 24, wherein said article web further includes a pattern of adhesive that has been distributed at least along a portion of a bonding region of the article web, between said first component layer and said substrate layer.

26. (new) A method as recited in claim 24, wherein said primary insert has a substantially annular configuration, and is removably attached to the rotary cutter with a refastenable attachment system.

27. (new) A method as recited in claim 24, wherein said primary insert provides a resilient Compression Deflection, at 10% deflection, which is at least about 69 KPa.

28. (new) A method as recited in claim 24, wherein said primary insert provides a resilient Compression Deflection, at 10% deflection, which is at least about 207 KPa.

29. (new) A method as recited in claim 24, wherein said article web has further included a relatively low-toughness, second component layer which extends substantially continuously along said longitudinal direction.

30. (new) A method as recited in claim 29, wherein said second component layer has a tensile strength of not more than about 26 N/cm.

31. (new) A method as recited in claim 24, wherein said rotary cutter has provided a rotary-cutter surface speed of at least about 195 cm/sec.

32. (new) A method as recited in claim 24, wherein  
a supplemental insert has been located within a primary-insert perimeter;  
said primary-insert has been provided with a primary-insert height;  
said supplemental insert has been provided with a relatively lower resistance to deformation,  
as compared to said primary insert; and  
said supplemental-insert has been provided with a supplemental-insert height which is  
relatively higher than said primary-insert height.

33. (new) A method as recited in claim 33, wherein  
primary insert has a substantially annular configuration, and is removably attached to the  
rotary cutter with a refastenable attachment system; and  
the supplemental insert is removably attached to the rotary cutter with a refastenable  
attachment system.